

#### PARK COLLEGE OF ENGINEERING AND TECHNOLOGY

Opproved by AICTE, Accredited by National Board of Accreditation and NAAC, Affiliated to Anna University)
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Email: mbs@park.ac.in Web: www.pcet.ac.in

#### DEPARTMENT OF AERONAUTICAL ENGINEERING IV YEAR / VIII SEMESTER - A&B

#### STUDENT NAME LIST - BATCH (2018 – 2022)

SNO	REGISTER NO	STUDENT NAME	YEAR	PROJECT WORK	MINI PROJECT	INTERNSHIP	FIELD WORK
11	712218101001	ABILASH R	IV	1	-	_	
2	712218101003	ADHAVAN M	IV	<b>/</b>	-	-	-
3	712218101004	AHMED SHATHIK ARSHAT N	IV	1	-	*	-
4	712218101005	AJITHRA M	IV	<b>✓</b>	-	•	-
5	712218101006	AKILA SRI M	IV	1	ä	-	-
6	712218101009	ARUN K	IV	1	2.4	⟨€	-
7	712218101010	ARUN KUMAR S	IV	<b>~</b>	11=	. <u>.</u>	- 3
8	712218101011	AUGUSTINE JOSEPH W C	IV	1	-	-	=
9	712218101012	BALAJI N	IV	1	-	=	
10	712218101013	BALAKRISHNAN M	IV	1		-	-
11	712218101014	BALAMURUGAN L	IV	1	-	-	~
12	712218101017	BHARATHAN R	IV	1	-	-	
13	712218101018	BHARATHI M	IV	· /		<u>.</u>	.=
14	712218101019	BRINDHA K	IV	1	-	-	-
15	712218101020	DAPRIN PRABU N	IV	<b>✓</b>	-	1.5	-
16	712218101021	DHARANESH P	IV	1	-	H	<b>5</b> 0
17	712218101022	DHARANI THARAN S	IV	1	-	-	÷
18	712218101023	DHARMARAJAN M	IV	1	-	•	-
19	712218101025	GANESH B	IV	*	·	- T	
20	712218101027	GOKUL S	IV	1	-	-	-
21	712218101028	GOKUL SHARMA R	IV	1	-	-	-



Dr.D.LAKSHMANAN, ME., Ph.D. PRINCIPAL

Park College of Engineering & Technology Avinashi Road, Kaniyur, Coimbatore - 641659.

22	712218101030	GURUVIGNESH P	IV	~	-	=	-
23	712218101032	HARSHAVARDHAN S K	IV	~	-	-	-
24	712218101033	IDHAYA PRIYA G	IV	<b>*</b>		-	
25	712218101034	ILAVARASAN T	IV	~		н	-
26	712218101035	JAHNAVI G	IV	1	er:	7	-
27	712218101037	JAI VIGNESH M	IV	1	-	:=	9.
28	712218101038	JAI VISHWESH M	IV	1	-	5 <b>=</b> ≤2	-
29	712218101039	JANSIRANI S	IV	1		:=	<b>=</b> )
30	712218101040	JAYARAM U	IV	1	a <b>=</b>	19	-
31	712218101045	KARTHIKEYAN K	IV	1	•	2 <u>-</u>	-
32	712218101046	KAVIYARASAN G	IV	1	-	-	Y/==
33	712218101047	KEERTHIVASAN B	IV	<b>~</b>			-
34	712218101048	KISHORE R	IV	<b>✓</b>	200	=	-
35	712218101049	LEAYANDER PAYAS M	IV	1	*	-	
36	712218101051	MADHUMATHI M V	IV	~	8)	-	-
37	712218101052	MANJUNATHAN D	IV	<b>✓</b>	2	-	. <del></del>
38	712218101053	MITHUN S	IV	<b>V</b>	-	5 <b>=</b>	2
39	712218101055	MUNIRAJ S	IV	<b>/</b>	W <del>a</del>	5₩	<u> </u>
40	712218101056	NIRMALRAJ U	IV	<b>/</b>	iii.	.=	=:
41	712218101058	POOJA S	IV	<b>/</b>	7=	•	ā
42	712218101060	PRAVEEN S	IV	<b>/</b>			n#
43	712218101061	PREAMRAJAN P	IV	<b>~</b>	•	-	
44	712218101062	PRIYA M	IV	1	20	*	-
45	712218101063	RAGAVANDER S	IV	1	•	¥	-
46	712218101064	RAGURAM J	ĬV	<b>✓</b>	•	<b>-</b> 7	-
47	712218101065	RAJESH N	IV	<b>✓</b>	21	31	-
48	712218101066	RENGARASU C	IV	<b>✓</b>	-	-	<u>=</u>
49	712218101067	RUTHRA RAJ V	IV	<b>/</b>	/ <del></del>	: <del>-</del>	-
50	712218101068	SANGEETHA P	IV	<b>✓</b>	V.		
51	712218101069	SARANRAJ V	IV	<b>/</b>	°-	-	*) = 345 *)
52	712218101070	SIVAGANESH P	IV	<b>/</b>	-	•	-



53	712218101071	SRIDHAR M	IV	~		-	-
54	712218101073	SRI RAGURAM M	IV	✓	₩.	9.	-
55	712218101074	SUDHAKAR S	IV	✓	-	=	-
56	712218101075	SUGA DHEV R S	IV	✓	-	-	-
57	712218101077	SURENDAR T	IV	1	-	-	•
58	712218101080	THIRUVENGADAM R	IV	✓	•	2	=
59	712218101081	UMA SIVA SANKAR P	IV	✓	-	<u>u</u> n	-
60	712218101082	VARSHINI T	IV	✓	-	=	-
61	712218101083	VASANTHAKUMAR C	IV	✓	-	-	.5.
62	712218101084	VASANTHAKUMAR S	IV	✓	<del>-</del> 9	-	-71
63	712218101085	VEERARAJ D	IV	✓	-	=	
64	712218101086	VENGATESH M	IV	✓		-	-
65	712218101087	VINOTH S	IV	✓-	-		-
66	712218101088	VISHNU DHARSAN T	IV	✓	-	-	
67	712218101089	VISHNUVARADHAN P	IV	✓	-	-8	2
68	712218101090	VIVEEN S	IV	✓	-:	•	-
69	712218101091	YUKABHARATHI K	IV	<b>✓</b>	<b>=</b> 5	<b>.</b>	-
70	712218101301	ARIKARAN V	IV	✓	<u>-</u> 11	20	-
71	712218101501	SOORYA E	IV	<b>✓</b>	<b>=</b> 0	<b>=</b> 3	-
72	712218101502	SUNIL KUMAR S	IV	✓	•0		-
73	712218101504	VINOTH S	IV	<b>/</b>	<b>3</b>	2	-





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BA TC H	Roll No	REG.NO.	NAME OF THE STUDENTS	PROJECT TITLE	INTERNAL GUIDE	
	11	712218101011	AUGUSTINE JOSEPH, W.C	COMPARITIVE STUDY OF		
1 19		712218101019	BRINDHA.K	FLOW SIMULATION OF	G.SRIRAM	
27	27	712218101027	GOKUL.S	RECIRCULATION ZONE OF A V-	U.SKIKAWI	
	58	712218101058	POOJA.S	GUTTER		
	17	712218101017	BHARATHAN.R			
•	68	712218101068	SANGEETHA.P	INVESTIGATIONS OF	~ ~ ~ ~ ~ . ~	
2	84	712218101083	VASANTHAKUMAR.C	ALUMINIUM METAL MATRIX	S.GOVINDARAJ	
	86	712218101086	VENGATESH.M	COMPOSITES		
	00 ]	712216101060	VENGATESH.W		A	
	22	712218101022	DHARANI THARAN.S	CONTROL OF A CONTROL OF		
2	25	712218101025	GANESH.B	STUDY OF MECHANICAL	S.J.ELPHEJ	
3	35	712218101035	JAHNAVI.G	BEHAVIOUR OF ALUMINIUM BASALT HYBRID COMPOSITES	CHURCHIL	
	91	712218101091	YUKABHARATHI K	BASALI HIBRID COMPOSITES		
	14	712218101014	BALAMURUGAN.L	EFFECT OF HEXAGONAL		
	30	712218101014	GURUVIGNESH.P	SHAPED DIMPLES ON		
4 32		712218101032	HARSHAVARDHAN.S.K	AERODYNAMIC	G.SRIRAM	
	49	712218101032	LEAYANDER PAYAS.M	PERFORMANCES OF WING		
5	52 73 77 80	712218101052 712218101073 712218101077 712218101080	MANJUNATHAN.D SRI RAGURAM.M SURENDER.T THIRUVENGADAM	ANALYSIS AND OPTIMIZATION OF AIRFOIL TO REDUCE THE AERODYNAMICS EFFECTS OF ICING	S.GOVINDARAJ	
	01	712218101001	ABILASH.R	STUDY OF FACTORS		
6	06	712218101006	AKILA SRI.M	AFFECTING HYDROGEN	G.SRIRAM	
	08	712218101009 712218101021	ARUN.K	COMBUSTOR DESIGN		
	21	/12218101021	DHARANESH.P			
	12	712218101012	BALAJI.N	COMPARITIVE ANALYSIS OF		
7	60	712218101060	PRAVEEN.S	SHARKLET AND SPLIT	OT IDITAL AD O	
/	87	712218101087	VINOTH.S	SCIMITAR WINGLET	SUDHAKAR.S	
	92	712218101301	ARIKARAN.V	CONFIGURATION		
	39	712218101039	JANSIRANI.S	DESIGIN OF HEXACOPTER		
2	51	712218101051	MADHUMATHI M.V	FLYING HOVER BOARD WITH		
8	56	712218101056	NIRMALRAJ.U	INVERTED PENDULUM	SUDHAKAR.S	
	65	712218101065	RAJESH N	STABILIZATION		
	62	712210101052	MITHING		+>>	
9	53	712218101053	MITHUN.S	AGRICULTURAL PADDY		
	66	712218101066	RENGARASU.C	SHOOTING DRONE ASSISTED	SUDHAKAR.S	
	67 74	712218101067 712218101074	RUTHRA RAJ.V	TECHNOLOGY FOR SOFT SOIL PADDY FIELD	55211 HM H	
	/4	/122101010/4	SUDHAKAR.S	PADDI FIELD		
	10	712218101010	ARUN KUMAR.S			
10	28	712218101028	GOKUL SHARMA.R	ANALYSIS AND OPTIMIZATION	IZ CAD ADYOU	
10	46	712218101046	KAVIYARASAN.G	OF AIRCRAFT WING USING COMPOSITE MATERILAS	K.SABARISH	
-	48	712218101048	KISHORE,R	CONTRUST E MATERILAS		

	CA ZIONIONO A PACIDAMI					
	64	712218101064	RAGURAM.J	-		
	75	712218101075	SUGADHEVR.S	DIGITAL RUNWAY SYSTEMS	S.GOVINDARAJ	
11	83	712218101084	VASANTHAKUMAR.S			
	90	712218101090	VIVEEN.S			
			,	-		
	13	712218101013	BALAKRISHNAN.M	ENVIRONMENTAL EFFECT OF		
12	47	712218101047	KEERTHI VASAN	HYBRID COMPOSITE	S.JELPHEJ	
12	70	712218101070	SIVAGANESH .P	MATERIALS	CHURCHIL	
	88	712218101088	VISHNU DHARSAN.T	WE IT DATE IN		
	18	712218101018	BHARATHI.M	STUDY AND ANALYSIS OF		
12	33	712218101033	IDHAYA PRIYA.G	FLUTTER VIBRATION IN	K.SABARISH	
13	55	712218101055	MUNIRAJ.S	AIRCRAFT WING	K.Dribridori	
	81	712218101081	UMA SIVA SANKAR.P	AIRCRAFT WING		
	03	712218101003	ADHAVAN.M	AIRCRAFT JET ENGINE		
	20	712218101020	DAPRIN PRABU.N	PERFORMANCE		
14	23	712218101023	DHARAMARAJAN.M	ENHANCEMENT BY	S.GOVINDARAJ	
	40	712218101040	JAYARAM U	OPTIMIZATION COMPRESSOR DESIGN		
	of					
	05	712218101005	AJITHRA.M	CFD ANALYSIS ON A	C LEI DITEI	
15	34	712218101034	ILAVARASAN.T	DIFFERENT ADVANCED	S.J.ELPHEJ CHURCHIL	
	45	712218101045	KARTHIKEYAN K	ROCKET NOZZZLES		
	61	712218101061	PREMRRAJAN.P			
	62	712218101061	PRIYA.M	STUDY OF FLUIDIC THRUST	S.J.ELPHEJ	
16	63	712218101062	RAGAVENDER.S	VECTORING IN DUAL THROAT	CHURCHIL	
			SRIDHAR.M	NOZZLE	Cricitoria	
	71	712218101071	SKIDHAK.M			
	93	712218101501	SOORYA E			
	94	712218101501	SUNIL KUMAR S	COMPUTATIONAL STUDY ON		
1.7				AEROFOIL SELECTION FOR	K.SABARISH	
17	96	712218101504	VINOTH S	SHORTER WINGSPAN		
	69	712218101069	SARANRAJ V			
	04	712218101004	AHMED SHATIK ARSATH N	COMPARATIVE STUDY OF	S.J.ELPHEJ	
18	82	712218101082	VARSHNI T	ANCIENT RUKMA VIMANA	CHURCHIL	
	89	712218101089	VISHNU VARDHAN P	AND NASA'S DRAGON	CHORCIE	
	37	712218101037	JAI VIGNESH M			
19	38	712218101038	JAI VISHWESH M	ABSENT	ABSENT	
1,5	85	712218101085	VEERARAJ D			
	100	/12210101000				



# Project work



# Batch 1





## REDUCTION OF AERODYNAMIC DRAG BY USING VORTEX GENERATOR IN AUTOMOBILE



#### A PROJECT REPORT

#### Submitted by

S. AKHIL KARTHIKRAJ	712214101003
C. DHARMALINGAM	712214101011
M. MEIYAZHAGAN	712214101031
A. L. VAIRAVAN	712214101708

in partial fulfilment for the award of the degree

of

#### **BACHELOR OF ENGINEERING**

IN

AERONAUTICAL ENGINEERING

PARK COLLEGE OF ENGINEERING AND TECHNOLOGY

**COIMBATORE-641659** 



#### **ANNA UNIVERSITY: CHENNAI 600025**

#### **BONAFIDE CERTIFICATE**

Certified that this project report "REDUCTION OF AERODYNAMIC DRAG BY USING VORTEX GENERATOR IN AUTOMOBILE" is the bonafide work of S. AKHIL KARTHIKRAJ, C. DHARMALINGAM, M. MEIYAZHAGAN, A. L. VAIRAVAN who carried out the project under my supervision.

SIGNATURE

Dr. A.P. HARAN, Ph.D.,

SIGNATURE

Mr. S. GOVINDARAJ, M.E.,

HEAD OF THE DEPARTMENT

Aeronautical Engineering, Park College of Engineering and Technology, Kaniyur, Coimbatore, Pin- 641 659. SUPERVISOR

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Submitted for the University project viva-voce held on -12-04-2018

INTERNAL EXAMINER

EXTERNAL EXAMINER

#### ABSTRACT

Any physical body being propelled through the air has drag associated with it. Reduction of drag force is an essential process in vehicle aerodynamics for improving the vehicle driving performance and reducing the fuel consumption. A vortex generator is an aerodynamic surface, consisting of a small vane or bump that creates a vortex. Vortex generators delays flow separation by "re-energizing the boundary layer". Vortex generators can be used as remedy for the flow separation problem. The drag coefficient of passenger car body will have a value between 0.2 and 0.5. For cubic object it is greater than 1.0 and for the aerodynamic design bullets it is less than 0.1. It has been shown that 40% of the drag force is concentrated at the rear of the geometry. The aim of this project is to delay the flow separation on the downstream side of the car on account of increasing adverse pressure gradient. By using vortex generators at the right location, boundary layers at the back end can be energized there by delaying the flow separation. This paper presents the positive effect of vortex generators in the flow field and the mechanism by which the drag reduction is achieved. The design of the car is done by CATIA software and the analysis is performed using ANSYS Software.



## 10.1.1 OPTIMIZED COEFFICIENT OF DRAG RESULT

19144	Furces (a)					
junt car wall	Pressure	.3377W - 113.8W	<b>*</b> 1)	Viscous (0.27476379 7.72)	14416 0.86480151	)
Mr.C	(183.37\S7 V7	.3377W - 113.8W	<b>V1</b> )	(0.27476379 7.72	14416 0.86488151	*******
Torces - Birectio	m Vector (0 1 0) Forces (n)			Coefficients		
tur will	Pressure 97.337706	Viscous 7.7284416	Total 185.06615	Pressure 0.29623467	Viscous 0.023520509	Total 0.31975518
Net .	97.337706	7.7284416	105.06815	0.29623467	0.023520509	0.31975518

Figure 1th & Force vector optimized value

#### 10.2 CONCLUSION

From the analysis it was observed that, there is a huge reduction in the drag coefficient because of the vortex generator

#### 10.3 OPEN ISSUES AND FUTURE TRENDS

Using drag coefficients as the measure of the state of the art in vehicle aerodynamics, further progress appears to be possible. Today, well tuned cars have coefficients of about 0.30. However lower values are possible, and have already been realized with production cars. Whether or not they are feasible for any particular car is more a question of consistency with the vehicles design concept than it is of aerodynamic capability.

Drag will be of even greater importance for some of the specially vehicles likely to be on the market in the future. The greatest problem of electric vehicles. Immited driving range is directly impacted by drag. Drag coefficients less than 0.20 are feasible, and electrics and provide the incentive for achieving them. However, the development provide will be of increased difficulty because

# Batch 2





## REDUCTION OF INDUCED DRAG USING WINGLETS



#### A PROJECT REPORT

#### Submitted by

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In partial fulfillment for the award of the degree

of

#### **BACHELOR OF ENGINEERING**

IN

## AERONAUTICAL ENGINEERING PARK COLLEGE OF ENGINEERING AND TECHNOLOGY

COIMBATORE-641659

**ANNA UNIVERSITY: CHENNAI 600025** 

APRIL 2018



## ANNA UNIVERSITY: CHENNAI 600025

### BONAFIDE CERTIFICATE

Certified that this project report "REDUCTION OF INDUCED DRAG USING WINGLETS" is the bonafide work of

HARIHARAN V

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**MONISHA M** 

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Who carried out the project work under my supervision.

Head of the Department.

DrAAPHARAN PhiBring.
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Submitted for the University project viva-voce held on - 12:11 2018

INTERNAL EXAMINER

EXTERNAL EXAMINER



#### **ABSTRACT**

This project deals with the reduction of induced drag by using winglets. Winglets being a small structure plays an important role in reducing induced drag. The turbulant flow is mainly encountered on wingtips. The strength of the vortex can be reduced by increasing the span of wing. But it has certain limitations and it will raise the parasite drag on an aircraft. Have a tendency to cause wing flutter. So, the better way to reduce the induced drag by using winglets. The winglet converts some of the wasted energy in the wingtip vortex to an apparent thrust. They also improve the lift to drag ratio. The computational analysis for the aerodynamic characteristics of tapered wing without winglet and with blended, slotted and dual feather winglet. The tapered wing with NACA series 64215 has been used to construct the whole structure. Wing and winglets are designed in CATIA and analysed by using ANSYS software.



#### **CHAPTER 7**

#### CONCLUSION

This project is based on analysis of performance characteristics of induced drag in wing model with and without winglet. The wing model of NACA 64215 aerofoil was designed and analysed in ANSYS fluent software without winglet. This result was tabulated for various angle of attack at sea level. For wing model the maximum C<sub>1</sub> value is 0.6737 it is obtained at 8 degree angle of attack. Further to reduce the induced drag three types of winglets was designed and analysed with wing. This result was tabulated for various angle of attack for same conditions. This project was analysed for velocity 280 m/s at sea level condition. For slotted and blended winglet the maximum C<sub>L</sub> value is obtained at 8 degree angle of attack and for the dual feather winglet the maximum C1 value is obtained at 9 degree angle of attack .C<sub>L</sub> and C<sub>D</sub> values of wing was compared with winglets. In this we have proved that dual feather winglet is more efficient up to 52.1 %. When compared with those three winglets, dual feather winglet has the maximum Ci value with minimum CD.



# Batch 3





# WEIGHT OPTIMIZATION OF FUSALAGE STIFFENED PANEL THROUGH STRESS ANALYSIS



#### A PROJECT REPORT

#### Submitted by

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SUBASH CHANDRA BOSE S	(712214101058)
SUNDAR RAJAN S	(712214101064)
SWATHI R	(712214101065)
owarm K	(712214101711)

In Partial Fulfillment for the award of degree
Of
BACHELOR OF ENGINEERING

IN

### AERONAUTICAL ENGINEERING

PARK COLLEGE OF ENGINEERING AND TECHNOLOGY COIMBATORE – 641659

ANNA UNIVERSITY: CHENNAI 600 025 APRIL 2018 PROJECT WORK CARRIED OUT AT



Bangalore Aircraft Industries Pvt. Ltd.



#### ANNA UNIVERSITY: CHENNAI 600 025

#### BONAFIDE CERTIFICATE

Certified that this project, "OPTIMIZATION OF FUSELAGE STIFFENED PANEL THROUGH STRESS ANALYSIS" is the bonafide work of

SHOBHIYA T

(712214101058)

SUBASH CHANDRA BOSE S

(712214101064)

**SUNDARRAJAN S** 

(712214101065)

**SWATHY R** 

(712214101711)

We carried out the project work under my supervision.

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Pin- 641 659

SUBMITTED FOR ANNA UNIVERSITY PROJECT EXAMINATION HELD

ON 12 -04- 2018

INTERNAL EXAMINER

**EXTERNAL EXAMINER** 

in to confine a solo of the so

Dr.D.LAKSHMANAN, ME., Ph.D.
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#### ABSTRACT

Aircraft is a flying machine. It is a complex engineering structures. The safety of the structure and the weight of the structure are the two important aspects to be kept in mind while designing the aircraft structure. It is a challenge in front of the aircraft structural designer to bring out a safest structure with minimum weight.

Fuselage and wing are the major primary structural components of the airframe. Fuselage is a cylindrical structure which houses passenger seats and cargo at the rear end. Normally fuselage is a built-up structure with structural members along longitudinal and circumferential directions. The skin used for the structure is a thin member with orthogonal stiffening

The stiffening members have to intersect at 90degree to each other. Therefore a provision is made to pass the longitudinal stiffeners through the bulkheads which are in the circumferential direction. These mouse-hole cutouts in the bulkheads will act as stress raisers due to hoop tension in the bulkheads.

The current project deals with the stress analysis of the fuselage frame along with the skin. When the aircraft is flying above 8000ft altitude the internal pressurization is applied to create a sea level atmospheric pressure inside the fuselage cabin. This internal pressurization is considered to be one of the critical load cases during the design and development of the aircraft.

Stress analysis of the fuselage skin with and without stiffening members will be carried out to capture the global response of the fuselage under pressurization. A skin panel with fuselage frame and stringers representing the critical region of the bulkhead will be considered for the local analysis to capture the high stress location. The hoop stress developed during the pressurization at the bulkhead mouse-hole region will be carried out on this panel to obtain the optimum weight for the stiffened panel

A stiffened panel will be fabricated using aircraft standard aluminum alloy material



#### CONCLUSION

Thus in the present work we had optimized the stiffened panel by changing the dimensions of the structures in stiffened panel such as bulkhead, stringers, thickness of the plate dimensions by maintaining all dimensions at 2mm in first iteration and the stress is calculated at Y component and then the thickness of the plate is reduced to 1.8mm and the second iteration is done and the stress is calculated in the same component the result varies more. So the third iteration is done by reducing he bulkhead dimension with 1.8mm and the thickness is as same as second iteration the result is calculated in the same component and the result variation is minimum and hence in fourth iteration we change the stringers dimension to 1.8mm and all dimensions are now maintained as 1.8mm and the result is calculated in the same Y component and now the stress remains constant. Thus by optimizing either by increasing or decreasing the dimension, our aim is to maintain the stress constant throughout the structure and to avoid failure and hence the stress is maintained constant throughout the structure.



# Batch 4





# DESIGN AND ANALYSIS OF WIND TURBINE FOR COMMERCIAL PURPOSE



## A PROJECT REPORT

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IN

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#### PARK COLLEGE OF ENGINEERING AND TECHNOLOGY

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ANNA UNIVERSITY:: CHENNAI 600025

**APRIL 2018** 



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#### ABSTRACT

This project deals with the design and analysis of a small horizontal axis wind turbine which is designed to produce the electrical energy of 2 5kW. The fixed 2 5kW electrical energy is calculated based on the usage of household appliances where the average consumption per day. This type of the wind turbines are designed for the roof top application. For the design of wind turbine blade, the NACA63415 series profile has been chosen because the profile generates a maximum amount of lift around the wind turbine blades and gives a good aerodynamic performances. Finally, the total aerodynamic performances of the wind turbine are calculated based on operating conditions of various levels of rpm with different velocities.



## 6.2 Result:-

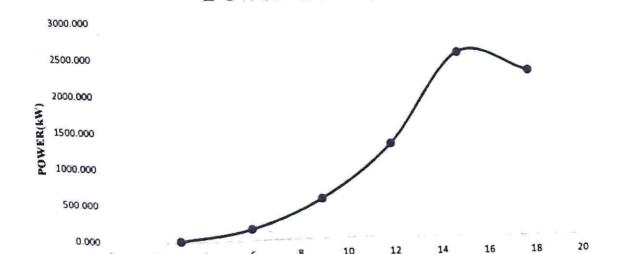
The 2.5kw small horizontal axis wind turbine is analyzed successfully at different level of RPMs with in the different velocities.

In this project we are analyzed the mechanical power generated by the wind turbine design. And that result will be represented by the graphical term. This result will be compared successfully by DIXON BOOK, both the result are same.

Velocity(m/s)	Angular Velocity(rad/sec)	rpm	torque	power(mech)
3	14.28571429	137	1.091871	15.59815714
6	28.57142857	273	6.970573	199.1592286
9	42.85714286	410	13.43324	575.7104143
12	57.14285714	546	24.06234	1374.990857
15	71.42857143	683	35.52212	2537.294429

Table: 3 Results of mechanical power with in varies velocities

**Power Curve** 



Graph result: 2 Power Curve

Wind speed (m/s)

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# Batch 5



# DEVELOPMENT OF AN AUTONOMOUS QUADCOPTER WITH AUTOMATIC FORCE LANDING SYSTEM

#### A PROJECT REPORT

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#### ABSTRACT

Unmanned Aerial Vehicles are becoming more reliable and easier to use with a great potential for surveillance and exploration purpose. So in our project we have introduced the automatic force landing system in the quad copter.

The autonomous nature of the quad copter is achieved by using the Ardupilot mega (APM) this is done by feeding the required C++ programs to the APM board. The automatic force landing is done by using mission planner software. All the signals are processed by the APM and the output from the APM is used to control the quad copter propellers. Communication is done by using wireless networks and its related technologies such as Wi-Fi and Bluetooth communication mediums in android phone.



# CHAPTER 9 CONCLUSION

Technological advancements and utilization of available sources paved way for various innovations and achievements. The aim of our project is to develop an autonomous quadcopter along with providing a proper failsafe to make the process trendier, innovative and most importantly safe for use. Through various sources and thorough studies obtained from C++ programing language and APM (Ardu Pilot Mega) board and mission planner software, it is made sure that the quad can be operated automatically through various internet protocols. Our approach is made through Wi Fi based modules which permits the operation of UAVs in a desirable manner. We finally believe that the autonomous nature of the quadcopter offers much promise for a wind variety of UAV mission applications.



# Batch 6





# STRUCTURAL ANALYSIS OF COMPOSITE LATTICE CONICAL



#### SHELL AS SATELLITE CARRIER ADAPTOR

#### A PROJECT REPORT

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#### ABSTRACT

Composite lattice structure is the structural concept which consists of helical and hoop ribs intersecting each other in a regular pattern. This Structure seems very suitable for launcher structures because of its light-weight nature. In this project, mechanical behavior of the satellite carrier adapter composed of composite lattice shell is investigated. First, geometric parameters of the composite lattice shell are optimized. Then, the various cross sections of helical ribs are drawn out by using CATIA Software. Finally, analysis is carried out based on the finite element modeling of a conical lattice shell specimen using ANSYS software. The various composite materials are compared by their strength to weight ratio, to choose the high load withstanding composite materials. And finally, the various cross sections (rectangle, circle, c-inward, and I-section) of helical ribs are designed and analyzed to identify the better cross section.



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#### **CHAPTER 7**

## CONCLUSION

From the analysis, it was observed that the Epoxy carbon UD 395 Gpa prepreg gives high specific strength compare to other composite materials.

Rectangle conical shell gives high strength to weight ratio compare to other section.

For this best model ,buckling factor is 18068, buckling deformation is 1.3952mm,buckling stress is 74.338Mpa and the specific strength is 48.2714 Nm/kg.



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# Batch 7





# STRUCTURAL DESIGN AND FABRICATION OF CUBESAT



# A PROJECT REPORT

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## ABSTRACT

International Standards for Cubesats as approved by NASA for exploration at Lower Earth Orbits is carried out in this project. The cubesat structural design will include selection of materials based on its parameters calculations for thickness and dimensions of the structure both theoretically and using software on Finite Element Simulations for nodal analysis. The database of various modules in COTS are collected for varying mass and power budgets. These mass budgets of modules are subjected in calculations to determine the thickness of rails to be provided. This includes the shear force and bending moment calculations and the rails are also to be considered for buckling load.

The load calculations and stress calculations also include maximum vonmises stress values. Based on these calculations, the structural design and
material used for structure is concluded. The complete structure design is
subjected to various vibrational and shock testing to withstand the space
environmental effects. The concept of implementing creative stack design that
can be modified as per the customer requirements is the main objectives of the
project. The finalized structural design can be fabricated and used for real time
journey of cubesats.



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# CHAPTER-11

# JUSTIFICATION AND SUMMARY

# ILI RESULTS

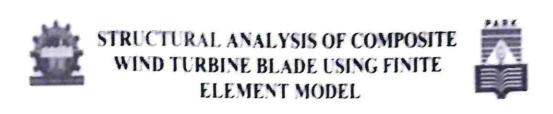
As Rails and Stack design being primary structure of the Cubesat design, we bud to define its dimensions which varies with different material properties. So, by considering the rail dimensions as X, Y, t (X- Length, Y- Breadth, t-Thickness), we did trial and error method to predict X, Y, t for the chosen materials. Since, we know the properties of materials under consideration, design is done using CATIA V5 by varying X, Y, t with respect to material, structural Properties and they are analyzed using ANSYS by application of Static structural load (Stress level- 20g). The result proved Titanium having considerably the very least deformation but as it has least Strength to weight ratio the material is not advisable for use over a complete structure. Yet AA2019 material has better physical properties, it fails under thermal heat ablation. Thus, we have come with a conclusion of using AA-7075 with its dimensional values X-8.5, Y-8.5, t-1.5 which is quite compatible and suitable under all operating conditions. The design of the rails structure proves easy for accommodation of modules and the stacks are found to fasten the modules with good support. The design has paved way for space management of modules in cubesat and the moto of the project has been achieved successfully.



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# Batch 8





#### A PROJECT REPORT

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Abstract-This paper is concerned with the structural optimization of horizontal axis composite wind turbine blade. Structural Analysis has been performed to achieve minimum weight and maximum strength in order to fulfill the requirement of efficient power production. The finite element modelling of the blade is performed through ANSYS software with various meshes created on each structural part considering shell type for all surface geometries. The rigidity of the blade was evaluated in terms of three distinct components: Flapwise, Edgewise, and Torsional rigidity based on the optimized layup schedule. The Extreme Wind loading condition is imposed on the pressure side of the blade and is analyzed as a cantilever setup. The dynamic analysis performed in order to obtain the natural frequencies and corresponding mode shapes focusing the first five in and out-of-planebending and the torsional modes of the blade. The results obtained from static and dynamic analysis of the composite wind turbine blade indicates that the blade will not fail for the extreme wind loading condition.

Keywords- composite, rigidity, static and dynamic analysis, mode shapes.



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#### CHAPTER 7

#### CONCLUSION

- ➤ The deflection for the severe loading condition is in the acceptable range from the assembly point of view also, since the distance between the tower and the rotational plane is far above the displacement value.
- ▶ From the static behavior it is observed that the mass of the blade is only 0.7kg. The flexural rigidities of blade are rigid enough to sustain the bending and torsional loads which meets the objective of light weight and high strength wind turbine blade.
- ▶ The maximum stress occurs at the root section of the blade, which is well below the ultimate stress of the glass fiber. The stress variation is smooth and it decreases along the length of the blade.
- ▶ The finite element analysis result is correlated with the deflection test and the dynamic behavior is compared with the simple prismatic beam hand calculation.



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# Batch 9





# ESTIMATION OF DRAG OVER A SHIP BY USING 3D MULTIPHASE WAVY FLOW MODEL



## A PROJECT REPORT

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#### ABSTRACT

This project represents the estimation of drag over a ship by using 3D multiphase wavy flow model. The behavior of wave over ship and the drag over ship is calculated by using Transition k-kl-Omega Model. The ship model is designed using CATIA v5 and analyzed in CFD Fluent using multiphase approach. Multiphase is defined as the simultaneous flow of material with different phases (or) materials with different chemical properties but in same state of phases. In the flow analysis vof model and realizable Transition k-kl-Omega equation are used to find out the wave effects over the ship hull. Simultaneously this experiment aims in finding out the coefficient of drag, coefficient of pressure and skin friction coefficient over the ship model.



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# CHAPTER-5 RESULT AND CONCLUSION

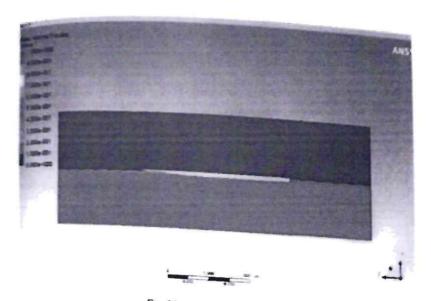


Fig.22 wave formation



Fig. 23 contour diagram in 2D

alagram in 2D

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# Batch 10





# DESIGN OF LIQUID ROCKET ENGINE FOR BALLISTIC MISSILES AND



# ROCKETS

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#### **ABSTRACT**

Liquid rocket engines or LREs are one of the more popular rocket propulsion systems in use today. A cryogenic rocket engine that uses a cryogenic fuel or oxidiser that is, its fuel or oxidiser (or both) are gases liquefied and stored at very low temperature. Notably, these engines were one of the main factors of the ultimate success in reaching the moon by Saturn V rocket.

Ballistic missiles are long range accelerated flight applications and hence a very high specific impulse (Isp) is required for reaching the target sooner.

This project provides an overview of the design of liquid rocket engine for multi-purposes which can be used in ballistic missiles and rocket for space exploration. The main components of the liquid rocket engine, briefly described here, are the thrust chamber assembly, nozzle and turbo-pump. Hence, to model the engine, non hazardous propellant of liquid oxygen/liquid methane of high specific Impulse (Isp) is preferred.

A quasi one dimensional analysis is used to design the thrust chamber and nozzle of the liquid rocket engine. This analysis gave the mass fraction fuel,

 $\dot{m}_1 = 1.085$  kg/s and oxidiser,  $\dot{m}_o = 3.005$  kg/s. The flow rate of propellant is  $\dot{m} = 4.09$  kg/s. The combustion chamber is designed at temperature 3000K and pressure 10.38 bar at the throttle area  $7.85*10^{-3}$   $m^2$ .

In order to verify the final pressure and temperature achieved in thrust chamber, a NASA based software CHEMICAL EQUILIBRIAM APPLICATION (CEA) and an analysis and simulation software called ANSYS is used.



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#### CHAPTER.7

# RESULTS AND CONCLUSION

The chemical reaction of methane with oxygen in gaseous form gave a thermal energy yield of Q = 69998.174 kJ in the combustion chamber for a propellant mass flow rate, m = 4.09374 kg/s. The chamber temperature of propellant was estimated as 3000 K for the design combustion volume. The pressure rise in the chamber due to combustion temperature was, P = 1038673.2 N/ $m^2 = 10.3867$  bar in the controlled volume of the combustion chamber,  $V = 12.24554*10^{-3}m^3$ 

C, and  $\gamma$  are the functions of temperature and hence for the adiabatic temperature of 3000 K in the combustion chamber,  $C_p$  worked out to be 6.33409 kJ/kg-K

The thrust F achieved by the rocket engine at sea level was  $10.502\,kN$ . The exit velocity of the exhaust gas was obtained from the equation

$$v_e = M_e \sqrt{\gamma R T_e} = \sqrt{\frac{2\gamma R}{\gamma - 1} T_0 (1 - (\frac{P_e}{P_0})^{\frac{\gamma - 1}{\gamma}})} = 2567.665 \text{ m/s}$$

The Mach number at the exit velocity was calculated, as M=2.1715.

At the oxidiser fuel ratio, O/F=2.77, the possible specific impulse was 299 seconds at sea level at the chamber pressure of 68 bar. Hence for a chamber pressure of 10.386 bar the specific impulse achieved by the rocket engine was 261.73 second at sea level which was quite good and cooperatively better. A NASA based software called CHEMICAL EQUILIBRIUM EQUATION (CEA) was used for the estimation of adiabatic chamber and the result was within 10% of one-D estimation.



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# Batch -11



# DEVELOPMENT OF LOW COST EMERGENCY LOCATOR TRANSMITTER FOR QUADCOPTER

# A PROJECT REPORT

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ABSTRACT

This project describes on detecting & locating of unmanned aenal vehicle

(Quadcopter) at emergency condition without using manpower When a

Quadcopter is met accident automatically will send a location to owner through

global system for mobile communication (GSM) .GSM is used to send and

collect data from a base station. The global positioning system (GPS) is helping

us to find a location of Quadcopter. GPS and GSM module are interfaced to

microcontroller. This module includes piezo electric sensor and temperature

sensor. Piezo electric sensor is used to determine the vibration, when they

crashed eventually temperature sensor is used to detect the temperature

variation, when they fired. Mentioned components are interfaced together with

Arduino.

This project proposing an additional feature to know a status of unmanned aerial

vehicle at anytime and anywhere by sender through short message service

without emergency condition. The output can be achieved by using Arduino

software. This will be much simpler and low cost technique compared to others.

KEYWORDS: GSM, GPS, ELT, SENSOR & ARDUINO.

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# CONCLUSION

project provides viewing the location of Quadcopter in terms of latitude and longitude which can further being tracked by using Google maps. The system helps us to finding a Quadcopter in case of Emergency. Now the owner will be tree and no more stress about Quadcopter.



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# Batch-12



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# MATCHING OF COMPRESSOR AND TURBINE IN GAS TURBINE ENGINE PURPOSE



#### A PROJECT REPORT

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#### **ABSTRACT**

For proper working of an engine, there should be continuity in mass flow, and compatibility in the speed (in rpm) between the compressor, turbine and the nozzle. Without these compatibility, the engine fails. Moreover, the pressure ratios, mass flow and the rpm should be as specified for continuous working i.e. to go above self idling condition and work below limited loading condition. Surge line is also to be taken care of. This matching also consists of designing, sizing, manipulation of operating characteristics. For our purposes, we just take care of manipulation of operating characteristics and that too of compressor and turbine only. There should be also a power matching i.e turbine should be able to provide the power required by the compressor. Also, pressure increase across the compressor and the combustion chamber should match the drop between the combustion chamber and the turbine. Hence our aim is to match the components by developing the graphical representation of:

- Development of compressor and turbine performance maps.
- 2. Development of matching maps.
- 3. Development of operating lines.
- 4. Development of surge lines.



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# 7 CONCLUSION

A graphical method is presented for matching the components and determining the operating characteristics of a turbojet engine. For simplicity the techniques, and relations used are for a single spool engine. The method would be applicable, however, to matching the components within any given spool of a multi spool engine. The subject matching the spools and developing the operating lines for each spool of engine was for each spool of multi spool engine was considered beyond the scope of this report.



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# Batch 13





# EXPERIMENTAL ANALYSIS ON CARBON AND GLASS FIBER SANDWICH PANELS USED IN ADVANCED LIGHT HELICOPTER (ALH)



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# **ABSTRACT**

# HELICOPTER DESIGN BUREAU

Our Project Thesis is based on Sandwich panels Usage in Helicopter Generally large number of Helicopter body parts are modeled with metals and due to this the Weight of the Helicopter mostly affects the performance. To Overcome this problem, we have used the Sandwich panel made of Carbon – Fiber and Glass – Fiber to reduce the weight and increase the strength to weight ratio since the Sandwich panels are of low stiffness but the outer skin ie.. Carbon fiber is extensively of high stiffness and the Composites constitutes around 50 to 80 % of the airframe by weight.

The Objective of this project is to understand the Mechanical behaviour, significance of damage growth, maximum loading capacity and core failure mechanisms of Sandwich structures done with glass – fiber and Carbon – fiber facesheets fabricated by hand lay up technique as a function of Core Thickness.

As a part of Modernisation and new Technology adaptation, the honeycomb structures in Metals and Non-metals and Advanced Composites using Carbon, Kevlar and Glass-Fiber were introduced for several aircraft and Helicopter Programmes such as Cheetah and Chetak Helicopters, Jaguar Fighter Aircraft, Light combat aircraft(Tejas) and Advanced Light Helicopter (ALH). The successful flying of Advanced Light Helicopter (ALH) has provided tremendous impetus to Composite Technology in the Country.



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# CHAPTER - 13

# CONCLUSION

In this thesis, the mechanical properties of composite sandwich structures fabricated with (0-45-90-45-90-90-45) deg with carbon facesheet based nomex core were evaluated. The individual behavior of Honeycomb core material and carbon fiber facesheet were also determined by performing ASTM tests on these materials.

In Summary, the Core thickness increment has been found important for flatwise behavior of Composite sandwich structures. From the Thesis, the Carbon Fiber has proven its strength to weight ratio rather than any other materials.

CRITERIA Bending stiffness	ALUMINIUM 5251 H24	SANDWICH PANEL
Shear stiffness	5146 . 6 N/m <sup>2</sup>	5224.3 N/m <sup>2</sup>
Deflection	1045 * 10 <sup>3</sup> N/mm <sup>2</sup>	1141 * 10 <sup>3</sup> N/mm <sup>2</sup>
	43 mm	
facing stress	115.8 Mpa	30mm
Core shear	0.042 Mpa	93.80 Mpa
C		0.053 Mpa
Core stress	0.06 Mpa	0.033 Mpa
Panel Buckling	14413 N	
	THIS IN	6560 N
Shear Crimping	2.79 MN	I MN
Skin Wrinkling	124424	I WIIN
	1244 Mpa	1816 Mpa
Intra cell Buckling	854 Mpa	301 Mpa
Local Compression	0.003 Mpa	0.006 Mpa

(Table - 25) - Comparisonal results between two different specimens

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# Batch 14





## DESIGN AND NUMERICAL STUDY OF AXIAL FLOW PUMP WITH REDUCED



#### **CAVITATION**

#### A PROJECT REPORT

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An axial flow pump uses impeller with vanes that direct flow parallel to the motion of operation. It operates at low head and high flow rate. Since cordier diagram speaks of discharge, head, and specific diameter, the relation for same at constant speed and head can be calculated. The blade geometry is found by iteration that is trial and error method. Theoretical calculations are made to check the efficiency of the pump and to verify whether the pump can achieve the desired head for the designed impeller blade profile. The blade tip clearance may lead to a kind of cavitation. In this study the cavitation was numerically investigated in an axial flow pump, for a constant speed, head and fixed flow rates. Due to which, the cavitation occurs in loading edge as well as in the blade tip. The design of an axial pump was carried out in CATIAV5 and analysis was done in ANSYS (CFX).



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### CHAPTER 6

### SUMMARY AND CONCLUSIONS

#### 6.1 Summary:

Design and analysis of the axial flow pump has been carried out. For the required specification of head, mass flow rate and rpm an axial flow pump is designed. Theoretical calculation are done to obtain the values of the design parameters of the pump and the design was analyzed using CFD. Results found satisfactory.

#### 6.2 Future improvements:

The present design and analysis of the axial flow pump is the preliminary one. The following improvements can be done to the present design of the pump. The hub, diffuser and casing can be designed to achieve a better head.

The cavitation performance of axial flow pump with inlet guide vane at teady flow rates has been studied using computational fluid dynamics (CFD) tethod. Compared with the experimental data, the simulation results are credible. The cavitation performance can be improved by adjusting the different flow rates and also with varying inlet pressure.



# Batch 15





## FLUID STRUCTURE INTERACTION IN FUEL TANK SLOSHING



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This paper presents the free surface behaviour of liquid in a partially filled automotive fuel tank under uniformly accelerated motion. The liquid in the fuel tank is subjected to violent sloshing during sudden acceleration or stopping of the vehicle which will produce structural vibration and noise in the passenger compartment. To reduce this sloshing, baffles are used inside the tank. The objective of this work is to study the influence of vertical baffles and fill levels on free surface elevation of liquid in a partially filled fuel tank. The simulation of liquid free surface behaviour under uniform acceleration is done using ANSYS FLUENT software. A numerical model is developed based on Volume of Fluid (VOF) technique to track the free surface motion of liquid. From the numerical analysis, amplitude of free surface elevation and slope of free surface are predicted. A 2-D rectangular tank of 0.5m\*0.5m and 3-D rectangular tank is considered for than study and the simulation is carried out for 1 sec. The free surface profiles obtained from the simulations are compared with the analytical results.

Keywords: Liquid sloshing, volume of fluid, similitude relations, free surface elevation



### 8. CONCLUSION AND FUTURE WORK:

### 8.1 CONCLUSION:

- 1. From the result, it was observed that, the insertion of baffles reduces the effect of sloshing.
- The vertical baffle dampens the sloshing effect. As the number of baffles increases the slosh height can be reduced but the weight of tank increases.
- 3. The slosh height can be effectively reduced by placing horizontal baffles exactly on the interface of liquid & air.
- 4. The indented function of the horizontal baffles reduces when it placed inside the interface of liquid & air
- 5. When comparing the baffles with hole and without hole, the weight reduces and fuel capacity increases in the later case. In addition the variation in slosh height is negligible when comparing those two cases.
- 6. From the fluid and structure point of view, the porous baffle kept at horizontal position exactly on the interface is declared as the best model.
- 7. The analytical 2D & 3D solution is correlated with the theoretical solution and is found that the percentage error is 6.7 %.

#### 8.2 FUTURE WORK:

- The experimental setup for the FSI can be mode and the solution may be compared with the analytical solution.
- 2. The effect of analysis acceleration, jerk, may be examined for the present model.
- An elastic material called crater can be used as baffles and the effect may be studied.

48

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## Batch 16





## DESIGN AND ANLYSIS OF IMPELLER BLADE OF CENTRIFUGAL PUMP



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Pump is a machine which converts the mechanical energy into hydraulic energy and has a vital role in the domestic and industrial area. This project deals with the application and structural analysis of a centrifugal pump impeller. In this analysis the impeller outlet diameter, the blade angle and the blade numbers are the most critical parameters which affect the performance of impeller. The impeller is modelled using CAD software and analysed using ANSYS package. When there a disc of the liquid can be lifted to a high level. Impeller design for the head (H) discharge (Q) and speed (N) will be calculated. Impeller vane profile was generated by circular arc method in CATIA. Velocity and Pressure distribution were analysed for impeller of the centrifugal pump.

KEYWORDS: Performance, Efficiency, Distribution, Velocity, Pressure

vii

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#### CHAPTER 7

#### CONCLUSION

#### CONCLUSION

This paper thus presents description of various blade design methods and the calculations required, on the basis of which designers can design a blade mean line joining the inlet and outlet diameters of the pump impeller. Further modeling of pump impeller with these methods and CFD analysis can be carried out to obtain the performance curve for comparing the efficiency and head obtained with different blade design method at various discharge conditions.



## Batch 17





### EVALUTION OF AERODYNAMIC CHARACTERISTICS OF 2D AEROFOIL FOR DIFFERENT NACA SERIES



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In this project work, the process of modelling and simulation of an aerofoil section NACA series (like 4&5 digit) has been done on ANSYS(FLUENT) using computational fluid dynamics (CFD). While performing the analysis, pre-processing and post processing sections evaluation of the performance of each airfoil has been done. An effort has been made to do a detailed study of airflow over the aerofoil cross section to find the pressure and velocity distributions around it.

The pre-processing method including the creation and type of the tetrahedral mesh in ANSYS and the 2D volume grid generation is described. As a result, coefficient of lift and drag for the section is also calculated. Airfoil is the most important part of any airplane structure whether it may be commercial planes or fighter planes or helicopters.

The airfoils decide if the lift force is sufficient to balance the weight of the aircraft and how much drag is generated on the aircraft. An attempt has been made to plot the lift and drag coefficient variation with different angles of attack.



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### 8.8 CONCLUSION:

The values of cl and cd are found for various aerofoils of NACA 4 and 5 digit series. These values are compared with each other and the best of these series are chosen based on these values and other aerodynamic characteristics.

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## Batch 18





## CFD ANALYSIS OF WINDTURBINE BLADE WITH WINGLET CONCEPT



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Wind turbine technology is one of the rapid growth sectors of renewable energy all over the world. As a core component of a wind turbine, it is a common view that the design and manufacturing of rotor blades represent about 20% of the total investment of the wind turbine. Moreover, the performance of a wind turbine is highly dependent on the design of the rotor. Winglets are wing tip devices commonly used in the aeronautical industry to reduce drag on airplanes. However, some investigations have shown that these winglets can be used in wind turbine blades in order to maximize the power produced using wind resources. This type of application in rotating machinery is a fairly recent subject and some research has been performed by scientists at the RISO National Laboratory in Denmark, a country for which wind power provides almost 20% of the electricity production. The project will involve the modeling of wind turbine blade with the winglet at the tip of the rotor blade.

Step to be done in this project:

- Study the best possible aero foil combination for the turbine blade.
- Design of blades with attached winglets in CATIA V5 software.
- CFD simulation of wind turbine blade with turbulence model using ANSYS software.

Once all the computational modeling and design is finished, the performance of rotor blade and winglet will be found out.

v )no

#### **CHAPTER 6**

#### RESULT AND DISCUSSION

The 2kW Horizontal axis wind turbine is designed using CATIA and analyzed using ANSYS FLUENT Software. The performance parameters are compared between the without with winglet configuration, the value of torque and power from the result of simulation is seed in the following data.

Configuration	Velocity (m/s)	Angular Velocity(rad/sec)	Rpm	Torque (rad / Sec)	Power(Watt)
Without Winglet	9	29	277	62.89	1823.81
With Winglet				68.49	1997.81

By comparing the results for both configuration, the winglet configuration produces the excess power of 8 percentage from the conventional design.



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